

Re-Print



Dart Aerospace Ltd.  
1270 Aberdeen St  
Hawkesbury, ON  
K6A 1K7  
Canada

Tel (613) 632-5200  
Fax 613 632-5246

**DALL-50-C-B-A**  
**Job Sheet 195672**



Part No: DALL-50-C-B-A

Job Qty: 1 pcs

Part Name: Dyneema® Long Line, 50 foot, 4,400lb safe load (2,000kg)



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 5/29/19

Job Tracking No:

Due Date: 6/4/19

Created By: Jennifer Renwick

Type: SOLD

Description: ORDER 15242

Note: DWG DALL-### Rev D IPP Rev. A 19.04.23 New issue DP Verify DD/IPP Rev. B 19.05.15 drawing revision  
DP Verify DD

Ship Via:

## Bill of Materials

## Job Routing

| Op No | Operation                   | Qty   | Start Date | Due Date | Standard  |         | Workcenter/Supplier    |           | Sign-off |
|-------|-----------------------------|-------|------------|----------|-----------|---------|------------------------|-----------|----------|
|       |                             |       |            |          | Setup Hrs | Run Hrs | Workcenter / Supplier  | Lead Time |          |
| 90    | Small Fab - Issue SN        | 1 pcs | 6/4/19     | 0.00     | 0.00      |         | Small Fab - 1          |           | MCC      |
|       |                             |       |            |          |           |         | Small Fab - 2          |           |          |
|       |                             |       |            |          |           |         | Small Fab - 3          |           |          |
|       |                             |       |            |          |           |         | Small Fab - 4          |           |          |
|       |                             |       |            |          |           |         | Small Fab - 5          |           |          |
|       |                             |       |            |          |           |         | Small Fab - 6          |           |          |
|       |                             |       |            |          |           |         | Small Fab - 7          |           |          |
| 100   | Small Fab - 1               | 1 pcs | 6/4/19     | 0.00     | 1.00      |         | Small Fab - 1 - B4B    |           | MCC      |
|       |                             |       |            |          |           |         | Small Fab - 2 - B4B    |           |          |
|       |                             |       |            |          |           |         | Small Fab - 3 - B4B    |           |          |
|       |                             |       |            |          |           |         | Small Fab - 4 - B4B    |           |          |
|       |                             |       |            |          |           |         | Small Fab - 5 - B4B    |           |          |
|       |                             |       |            |          |           |         | Small Fab - 6 - B4B    |           |          |
|       |                             |       |            |          |           |         | Small Fab - 7 - B4B    |           |          |
| 110   | QC 5                        | 1 pcs | 6/4/19     | 0.00     | 0.00      |         | QC 5 - 10              |           | AH       |
|       |                             |       |            |          |           |         | QC 5 - 12              |           |          |
|       |                             |       |            |          |           |         | QC 5 - 17              |           |          |
|       |                             |       |            |          |           |         | QC 5 - 18              |           |          |
|       |                             |       |            |          |           |         | QC 5 - 19              |           |          |
|       |                             |       |            |          |           |         | QC 5 - 22              |           |          |
|       |                             |       |            |          |           |         | QC 5 - 24              |           |          |
|       |                             |       |            |          |           |         | QC 5 - 3               |           |          |
|       |                             |       |            |          |           |         | QC 5 - 43              |           |          |
|       |                             |       |            |          |           |         | QC 5 - 49              |           |          |
|       |                             |       |            |          |           |         | QC 5 - 51              |           |          |
|       |                             |       |            |          |           |         | QC 5 - 58              |           |          |
|       |                             |       |            |          |           |         | QC 5 - 68              |           |          |
|       |                             |       |            |          |           |         | QC 5 - 9               |           |          |
|       |                             |       |            |          |           |         | QC 5 - 50              |           |          |
|       |                             |       |            |          |           |         | QC 5 - 30              |           |          |
|       |                             |       |            |          |           |         | QC 5 - 40              |           |          |
| 130   | Packaging 3-1 - Stock - B4B | 1 pcs | 6/4/19     | 0.00     | 0.00      |         | Packaging 3 - 1 - B4B  |           |          |
|       |                             |       |            |          |           |         | Packaging 3 - 2 - B4B  |           |          |
|       |                             |       |            |          |           |         | Packaging 3 - 3 - B4B  |           |          |
|       |                             |       |            |          |           |         | Packaging 3 - 4 - B4B  |           |          |
|       |                             |       |            |          |           |         | Packaging 3 - 5 - B4B  |           |          |
|       |                             |       |            |          |           |         | Packaging 3 - 6 - B4B  |           |          |
|       |                             |       |            |          |           |         | Packaging 3 - 7 - B4B  |           |          |
|       |                             |       |            |          |           |         | Packaging 3 - 8 - B4B  |           |          |
|       |                             |       |            |          |           |         | Packaging 3 - 9 - B4B  |           |          |
|       |                             |       |            |          |           |         | Packaging 3 - 10 - B4B |           |          |



Dart Aerospace Ltd.  
1270 Aberdeen Street  
Hawkesbury, ON K6A 1K7  
CANADA  
TEL: 1 613 632-5200  
Email: sales@dartaero.com  
www.dartaerospace.com

Container No: S187959



Part: DALL-50-C-B-A

Job No: 195672

Serial No/Batch: S187959

Revision: D

Inspector:

Exp Date:

Instructions:

Date: 06/05/19

Plex 6/5/19 2:46 PM Dart.Renwick.Jennifer

|                                                                                                                                                                                                                                                                                                              |              |       |        |           |                        |     |
|--------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|--------------|-------|--------|-----------|------------------------|-----|
|                                                                                                                                                                                                                                                                                                              |              |       |        |           | Packaging 3 - 11 - B4B |     |
|                                                                                                                                                                                                                                                                                                              |              |       |        |           | Packaging 3 - 12 - B4B |     |
|                                                                                                                                                                                                                                                                                                              |              |       |        |           | Packaging 3 - 13 - B4B |     |
|                                                                                                                                                                                                                                                                                                              |              |       |        |           | Packaging 3 - 14 - B4B |     |
|                                                                                                                                                                                                                                                                                                              |              |       |        |           | Packaging 3 - 15 - B4B |     |
|                                                                                                                                                                                                                                                                                                              |              |       |        |           | Packaging 3 - 16 - B4B |     |
|                                                                                                                                                                                                                                                                                                              |              |       |        |           | Packaging 3 - 17 - B4B |     |
|                                                                                                                                                                                                                                                                                                              |              |       |        |           | Packaging 3 - 18 - B4B |     |
|                                                                                                                                                                                                                                                                                                              |              |       |        |           | Packaging 3 - 19 - B4B |     |
|                                                                                                                                                                                                                                                                                                              |              |       |        |           | Packaging 3 - 20 - B4B |     |
|                                                                                                                                                                                                                                                                                                              |              |       |        |           | Packaging 3 - 21 - B4B |     |
|                                                                                                                                                                                                                                                                                                              |              |       |        |           | Packaging 3 - 22 - B4B |     |
|                                                                                                                                                                                                                                                                                                              |              |       |        |           | Packaging 3 - 23 - B4B |     |
|                                                                                                                                                                                                                                                                                                              |              |       |        |           | Packaging 3 - 24 - B4B |     |
|                                                                                                                                                                                                                                                                                                              |              |       |        |           | Packaging 3 - 25 - B4B |     |
|                                                                                                                                                                                                                                                                                                              |              |       |        |           | Packaging 3 - 26 - B4B |     |
|                                                                                                                                                                                                                                                                                                              |              |       |        |           | Packaging 3 - 27 - B4B |     |
|                                                                                                                                                                                                                                                                                                              |              |       |        |           | Packaging 3 - 28 - B4B |     |
|                                                                                                                                                                                                                                                                                                              |              |       |        |           | Packaging 3 - 29 - B4B |     |
|                                                                                                                                                                                                                                                                                                              |              |       |        |           | Packaging 3 - 30 - B4B |     |
|                                                                                                                                                                                                                                                                                                              |              |       |        |           | Packaging 3 - 31 - B4B |     |
|                                                                                                                                                                                                                                                                                                              |              |       |        |           | Packaging 3 - 32 - B4B |     |
|                                                                                                                                                                                                                                                                                                              |              |       |        |           | Packaging 3 - 33 - B4B |     |
|                                                                                                                                                                                                                                                                                                              |              |       |        |           | Packaging 3 - 34 - B4B |     |
|                                                                                                                                                                                                                                                                                                              |              |       |        |           | Packaging 3 - 35 - B4B |     |
|                                                                                                                                                                                                                                                                                                              |              |       |        |           | Packaging 3 - 36 - B4B |     |
| 135                                                                                                                                                                                                                                                                                                          | DC - 1 - B4B | 1 pcs | 6/4/19 | 0.00 0.00 | DC - 1 - B4B           | DAG |
|                                                                                                                                                                                                                                                                                                              |              |       |        |           | DC - 2 - B4B           | 21  |
| 140                                                                                                                                                                                                                                                                                                          | QC 21 - FG   | 1 pcs | 6/4/19 | 0.00 0.00 | QC 21 - FG - 21        | 21  |
|                                                                                                                                                                                                                                                                                                              |              |       |        |           | QC 21 - FG - 70        | 21  |
| Part Op 90 - Issue S/N<br>Descriptions: 100 - 1-Pick DALL long line. 2-Engrave 1632T22 tags as per DWG sheet 2. 3-Attach first tag using 90177A218 ring to zipper on -39 bag, place second tag in front pocket of -39 bag as per drawing sheet 2. 4-Pack bag.<br>135 - Photocopy blue file CMM-T-0001 Rev B. |              |       |        |           |                        |     |

## Job BOM

| Part / Item     | Component Name                                                                  | Quantity           | Operation               | Container |
|-----------------|---------------------------------------------------------------------------------|--------------------|-------------------------|-----------|
| DALL-50-C-B-A-1 | Dart Long Line, 50ft, 4400 lb Capacity, Without Lifting Ring, 3 Conductor 14 GA | 1 pcs (1 ea)       | 90-Small Fab - Issue SN | 5182801   |
| 1632T22         | Aluminum Tag 1" X 2" X 0.04"                                                    | 4 pcs (4 ea)       | 100-Small Fab - 1       | 5058751   |
| 3896T31         | Ferule 1/16 X 3/8" - Aluminum                                                   | 4 Ea (4 ea)        | 100-Small Fab - 1       |           |
| 6820A12         | Clear Heat Shrink Tape 3/4" Wide                                                | .2080 ft (.208 ea) | 100-Small Fab - 1       |           |
| 90905A673       | Split Ring, Ø1-1/16 OD x Ø15/16 ID x 1/8                                        | 2 Ea (2 ea)        | 100-Small Fab - 1       | 5189134   |
| CL-2-C          | Lanyard Wire                                                                    | 1 ft (1 ea)        | 100-Small Fab - 1       |           |
| DALL-#-#-#-21   | Dart Aerospace Bag                                                              | 1 pcs (1 ea)       | 100-Small Fab - 1       | 5136150   |

## Job Allocations

| Operation               | Component Part  | Required | Inventory | Allocated |
|-------------------------|-----------------|----------|-----------|-----------|
| 90-Small Fab - Issue SN | DALL-50-C-B-A-1 | 1        | 2         | 0         |
| 100-Small Fab - 1       | 1632T22         | 4        | 46        | 0         |
|                         | 3896T31         | 4        | 651       | 0         |
|                         | 6820A12         | 0        | 300       | 0         |
|                         | 90905A673       | 2        | 26        | 0         |
|                         | CL-2-C          | 1        | 87        | 0         |
|                         | DALL-#-#-#-21   | 1        | 38        | 0         |

## Part Specifications

Specifications could not be found.

Plex 6/5/19 2:46 PM Dart.Renwick.Jennifer